



Fishbone Diagrams

A fishbone diagram, also called a cause-and-effect diagram or Ishikawa diagram, is a visualization tool for categorizing the potential causes of a problem to uncover its root causes.

To create a fishbone diagram:

1. Identify the problem or effect as the "head" of the fish.
2. Draw a horizontal "backbone" arrow pointing to the head.
3. Identify major categories of potential causes as diagonal "bones" attached to the backbone. Common categories include people, methods, machines, materials, measurements, and environment.
4. Decompose each major bone into more granular factors. Ask "why does this happen?" to expand the bones into sub-causes.
5. Continue decomposing the factors until the root causes are uncovered.
6. Analyze the completed diagram to identify the deepest underlying causes with the strongest impact.

Key benefits of constructing a fishbone diagram include:

- Encourages team brainstorming of possible causes
- Stimulates deep thinking through asking "why?" repeatedly
- Visually maps out causal relationships and drilling down
- Highlights areas needing data gathering and analysis
- Identifies weak spots in systems and processes

Fishbone diagrams provide an organized framework for delving beyond symptoms to reveal the true underlying causes affecting processes. Focusing corrective actions on those root causes leads to sustainable solutions.